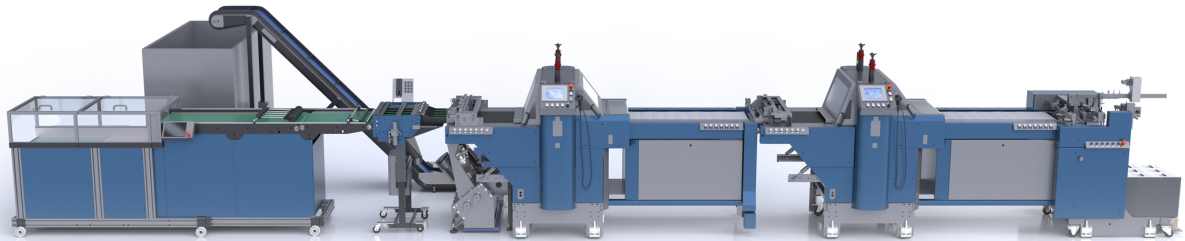




## Folding Carton Production System



For cutting, kiss-cutting, creasing, perforation and embossing of the most diverse products, both from the offset- as well as from digital printing

**"First creasing, then die-cutting"** this is the new principle behind the Folding Carton Production System from BOGRAMA. The new creasing and die-cutting processes are carried out in two stages, ensuring top scoring quality.

The Folding Carton Production System consists of two 550 x 750 rotary die-cutting machines placed in line. The sheets are creased in the first unit (up to the cutting-line) and die-cut in the second.

Following the die-cutting process, the waste matrix is removed, shredded in the new SH 550 Shredder and the folding cartons are stacked in the new STA 550 R Stacking delivery. The delivery has an interface for connecting to downstream units such as banding or packaging machines and robots.

### Technical details

<b>Capacity</b>	up to 8'000 sheets/hour
<b>Working width</b>	max. 550 mm
<b>Sheet format max.</b>	550 x 750 mm (21.6" x 29.5")
<b>Sheet format min.</b>	297 x 210 mm (11.7" x 8.2")
<b>Connecting options</b>	Banding machines, Packaging machines, Packing table conveyors
<b>Transportable with</b>	Modular system, on rollers