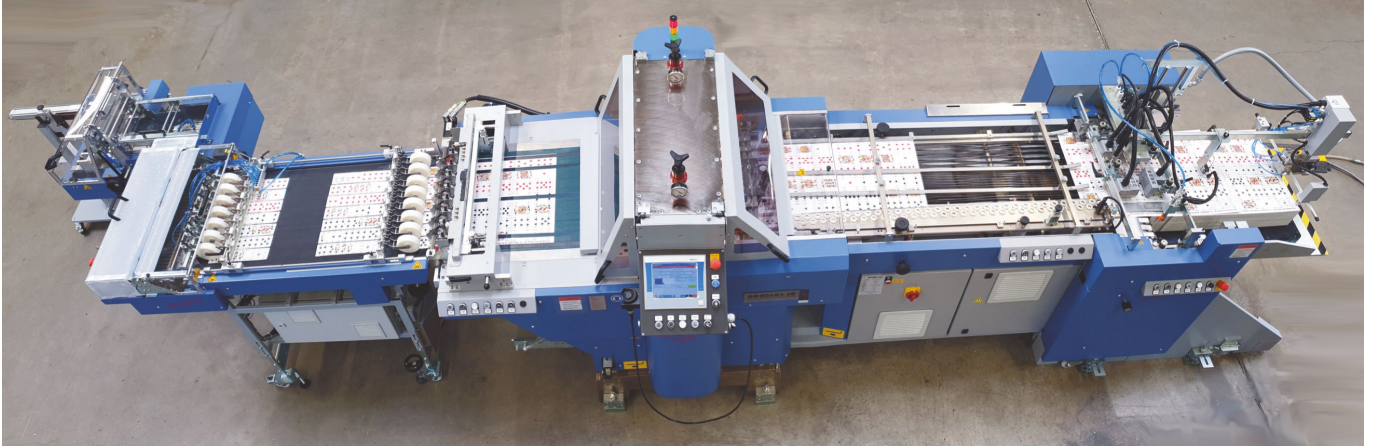




## Automated Card Production System



Automatische Spielkartenproduktionsanlage, bestehend aus BOGRAMA Stanzmaschine BSR 550 Servo und Spielkartenauslage ACC 550 HS

BOGRAMA adds an important component to its machine portfolio with the **NEW Automated Card Production System** for inline die-cutting, collating and stacking of playing cards. A wide range of cards including playing cards, parlour game cards, trading cards and sports cards can be die-cut, stacked and delivered in one step.

The system consists of the market leading BSR 550 Servo rotary die-cutter, feeding into the **newly developed ACC 550 HS Automatic Card Collator**.

The cards are die-cut nick-free, stripped out inline, shingled and fed to the ACC 550 HS Card Collator via a conveyor belt. The ACC 550 HS stacks each row into a complete deck and feeds it to a downstream packaging system that may include overwrappers, banding machines, packaging machines or packing table conveyors.

The system is modular and versatile. For example, by changing the delivery unit to a shingle stream delivery like the SAB 550, the system can produce folding cartons or box covers. Furthermore, the die technology is very advanced and allows through cutting, kiss-cutting, creasing or perforating on the same magnetic die plate.

With production rates of up to 2,000 decks per hour, the highest quality cutting, makeready times in under 1 hour and an automated delivery that reduces labor to a single person, the BOGRAMA Automated Card Production System has the ROI needed to be the market leader.



## Technical details

|                           |  |
|---------------------------|--|
| <b>Capacity</b>           | up to 2000 decks per hour  |
| <b>Working width</b>      | max. 550 mm  |
| <b>Sheet format max.</b>  | 550 x 750 mm (21.6" x 29.5")   |
| <b>Sheet format min.</b>  | 210 x 297 mm (8.2" x 11.7")  |
| <b>Card format max.</b>   | 105 x 160 mm (5.8" x 4.1")   |
| <b>Card format min.</b>   | 40 x 63 mm (1.65" x 2.48")   |
| <b>Stack height max.</b>  | 40 mm (1.57")  |
| <b>Connecting options</b> | Overwrapper, Banding machines, Packaging machines, Packing table conveyors |
| <b>Transportable with</b> | rollers  |

## Accessory

### SAB 550 Stream delivery

The SAB 550 / 750 stream delivery is used for multiple-up production. Formats from A3 to 30 x 30 mm (minimum) can therefore be delivered in streams

[Details to SAB 550](#)

